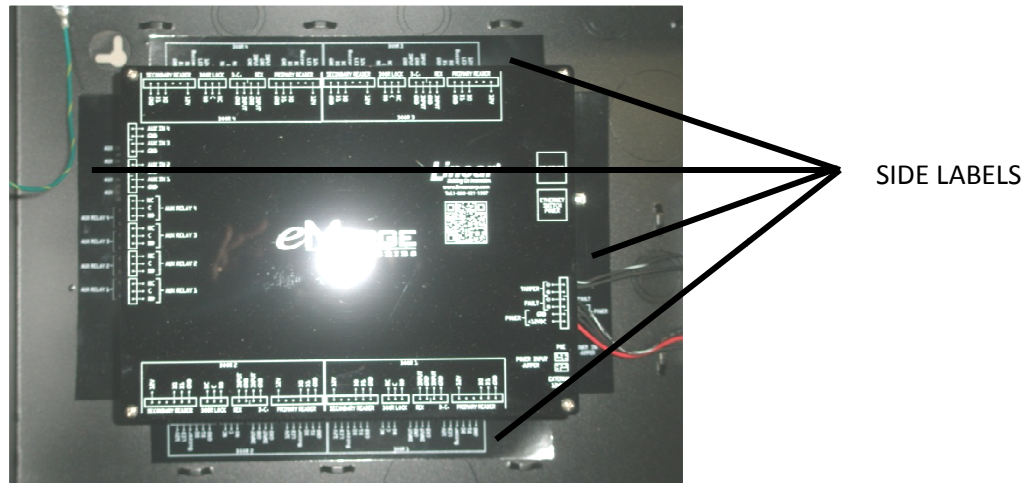
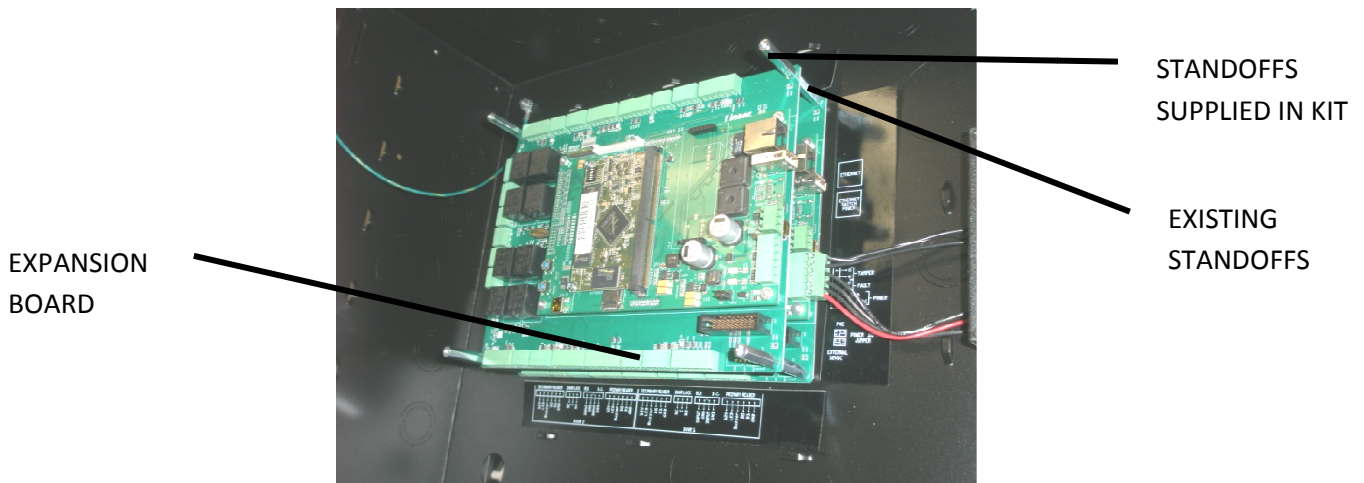


Instructions for Installment of ACM and Elevator ACM Expansion Modules

1. Disconnect Power from Base board
2. Locate Labels in the positions that correspond with the existing printed shield. Remove adhesive backing and securely press in place on back surface of Metal cabinet.

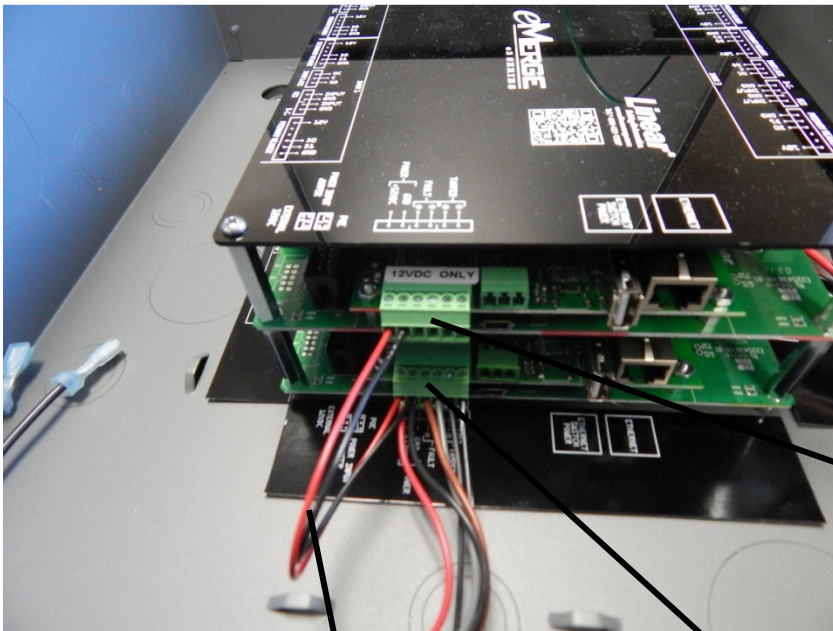


3. Remove the 4 screws securing the shield over the Existing Circuit board. Set 4 screws and shield aside.
4. Locate expansion board in kit and 4 Standoffs. Position Expansion Board on 4 existing standoffs aligning mounting Holes to tapped hole in Standoffs. Securely fasten Board to standoffs using 4 identical standoffs supplied in Kit.
- 5.



6. Reinstall shield above expansion board using 4 screws removed in step 3, locate board on standoffs , installed in step 4.
 - Note: If the expansion board is an elevator module, discard the previous shield and install the new shield included in the expansion kit onto the elevator module board (This board is specific to elevator modules).
7. Locate and Install 2 wire Leads (1 Black & 1 Red) into the corresponding power leads of the power connection. Red Wire to the +12VDC connection & Black Wire to the Ground connection. Note: this connector will now have 2 red wires connected at the +12VDC connection and 2 Black wires at the Ground connection. Connect the remaining open wires to the corresponding terminal of an extra Terminal Block supplied in the kit. Reconnect the power Input connector to the bottom board Input connector terminal, then plug the jumper connector Terminal with wires secured, into the Upper Board at the same Power Input Receiving Terminal.

Instructions for Installment of ACM and Elevator ACM Expansion Modules



EXTRA TERMINAL
SUPPLIED IN KIT

POWER INPUT
CONNECTION

JUMPER WIRES
1 RED 6" LONG &
1 BLACK 6" LONG

8. Install additional door control lines as needed. Note: each Board requires a dedicated Ethernet connection (not included in kit).